



Anhydrous Ethanol > 99.8%

Raw Material: Sugarcane Molasses

Test Description	Method	UoM	Specifications Limits
Alcohol Strength by Vol.% at 20°C	OIML	Vol.%	>99.8
Acidity as (Acetic Acid)	ASTM D1613	g/hL	1.0 Max
Aldehydes as Acetaldehydes	ASTM D5501	g/hL	<0.8
Appearance	Visual	-	*Clear and Bright
Relative Density @ 20C	ASTM D 4052	-	0.79
Residue on Evaporation	ASTM E 1353	Mg/ 100ml	-
Solubility in Water	Visual	-	Miscible
Solubility in Usual Organic Solvents	Visual	-	Miscible
Water by Karl Fischer	Wt%	PPM	<2500
Water Content	ASTM D104	Wt%	-
Aspect	Visual	-	Free from suspended matter

*Clear and Bright